

Data sheet

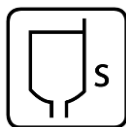
Series 718

K.718

SEMI-MATT POLYPROGRIP



1000 ml +
100 ml
100 - 200 ml



16 - 18" FORD 4
at 20 °C



Ø 1.3 - 1.5 mm
3.5 Atm
N° of coats 2



Drying 15' 20 °C
Baking: 30' at 60-80°C



Always close
cans after use

NATURE OF PRODUCT:

Two-component primer/finish consisting of a blend of acrylic resins, to be mixed at the time of use with polyisocyanate hardener.

FIELD OF APPLICATION:

Industrial-grade colorable primer/finish coatable with most paint products.

Applicable directly to: No-flame polypropylene ABS, ABS-PC, PVC, rigid PUR. PBT SAN and PF (bakilite).

PREPARATION OF THE SUBSTRATE:

The surface to be painted must be free of any kind of contaminants such as grease, dirt, traces of release agents or others. Degrease the surface with appropriate solvents or use specific water-based cleaners with final rinsing followed by drying.

On PP and its blends, the flaming treatment provides a better degree of adhesion and more consistent results.

PREPARATION OF THE PRODUCT:

Comp. A	: K.718 + Coloring pastes	100 parts by weight
Comp. B	: CZ.711	10 parts by weight
Diluent: D.219		10-20 parts by weight

The product can be repainted within 24 hours after firing.

Light sanding of the film is recommended after 24 hours to ensure good adhesion of the top coat.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component
APPEARANCE OF THE FILM	: Semi-matte
COLORS	: On request
DRYING	: 15' at 20 °C – Forced 30' at 60 - 80°C
RECOMMENDED LAYERS	: A cross coat
POT-LIFE at 20 °C	: > 2 hours. The pot-life decreases at higher temperature

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room should be dry, not exposed to the sun and with a temperature between +10 °C and +30 °C. Once the package is opened, use within 5 days. It can react with atmospheric moisture.

NOTE:

Always carefully close containers of **CZ.711** immediately after use; Once opened use within 5 days. It can react with atmospheric moisture.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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