

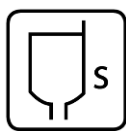
Data sheet

190.A7035

EPOXY PRIMER HS GRAY RAL7035



1000 gr+
200 gr+
200 gr



20" - 22" FORD 4
at 20 °C



Ø 1.4 - 1.8 mm
4-5 Atm
N° of coats 2



At 20 °C: 24 - 36 hours
At 60 °C: 30' - 40'

NATURE OF PRODUCT:

Two-component epoxy-polyamide product to be mixed at the time of use.

FIELD OF APPLICATION:

Industrial-grade epoxy primer with good filling power that can be overcoated with most paint products. Can be applied directly to: iron, aluminum, galvanized iron and light alloys, fiberglass, plastics. Suitable for artifacts and cycles in rural and urban environments.

PREPARATION OF THE SUBSTRATE:

- **Iron surfaces:** SA2 sandblasting or thorough mechanical cleaning followed by degreasing with solvents.
- **Hot-dip Galvanized Steel:** Light sandblasting or alternatively sanding or buffing followed by degreasing with solvent
- **Aluminum:** Mechanical cleaning by sandblasting (where possible), sanding or buffing followed by degreasing with solvents.
- **Copper and brass:** Remove any traces of oxidation by sanding or buffing followed by degreasing with solvents.
- **Thermosetting resins:** Degreasing with solvents.

PREPARATION OF THE PRODUCT:

Comp. A:	190.A7035	100 parts by weight	3 parts by Volume
Comp. B:	CZ.105 or CZ.110	20 parts by weight	1 part by Volume
Alternatively (*):	CZ.104	20 parts by weight	1 part by Volume

(* **Iron only.**

For large areas and/or cabin temperature > 30 °C, we recommend **D.130** Slow thinner, which ensures excellent spreading and reabsorption Over spray.

Mix to uniform consistency and color; dilute with our **D.150** epoxy thinners to optimum viscosity depending on the application system and/or thickness to be achieved. Applicable with conventional spray systems, Airmix and Airless.

